

Typhoon 4.0



Part Number: 971-4006

Standard Features

High Rate, High Flow
 Typhoon Thermal System
 xLF2 Vibration Table with
 PSD Management
 Vacuum Jacketed Manifold
 Allen-Bradley PLC Control
 Desktop PC with Flat Panel Monitor
 Typhoon Manager Software

This system is designed specifically for the task of performing Highly Accelerated Stress Screening (HASS) and Highly Accelerated Life Test (HALT) on large products. Its 48" x 48" vibration table is capable of supporting hundreds of pounds of products, fixturing and mounts at two different heights. The Typhoon 4.0 provides optimal thermal and vibration performance to drive out failures fast, yet is amazingly quiet.

Work Space	Lower Table Position 53.8" w x 54" d x 53.6" h (1366 x 1372 x 1362mm) Upper Table Position 53.8" w x 54" d x 34.6" h (1366 x 1372 x 879mm)
Outer Dimensions	69.2" w x 78.8" d x 103.9" h (1759 x 2003 x 2640mm)
Table Size	48" x 48" (1220 x 1220mm)
Actuators	12 Actuators Lubricant-free
Table Capacity¹	600 lbs (272 kg)
Acceleration²	5 – 75 gRMS typical >100 gRMS special order
Temp Range	+200°C to -100°C
Thermal Ramp Rate³	70°C – 100°C/min average
Power Requirements	380V, 400V, 440V, 480V 3Φ 50/60Hz, 100A (Service Rating)

See Qualmark product catalog for configuration options, accessories, and post warranty service and maintenance plans. All specifications are subject to change without notice.

Typhoon 4.0 System includes:



- One (1) year warranty
- System start-up by a Qualmark certified service engineer
- System and software orientation
- Operations & Maintenance manual
- One (1) accelerometer for table control provided;
Three (3) additional accelerometer input channels available
- Two 72" thermocouples provided - one (1) for product, one (1) for air;
Four (4) additional thermocouple input channels available
- One (1) 20 ft. accelerometer cable
- Eight (8) User State Relays (USR)
- Control PC with Windows® operating system and flat panel monitor

Vibration Features	Table Top	48" x 48" (1220 x 1220mm)
	Table Top Hardware	144 threaded holes 3/8-16 on 4" centers; M10 optional
	Actuators	12 pneumatic, impulse-type, lubricant-free actuators
	Vibration	Six degree of freedom, random, OmniAxial™ broadband excitation
	PSD Management	Monitor and reset to factory specification for Power Spectral Density (PSD)
	Table Product Capacity ¹	600 lbs. (272 kg)
	Vibration Range ²	5 - 75 gRMS (10 Hz to 5000 Hz) typical (>100 gRMS special order)

Thermal Features	Heating System	Open-element nichrome type
	Cooling System	Vacuum jacketed liquid nitrogen injection
	Temperature Range	+200°C to -100°C (+392°F to -148°F)
	Thermal Ramp Rate ³	70°C - 100°C /minute average

Internal Features	Interior Dimension	Table in Lower Position: 53.8" w x 54" d x 53.6" h (1366 x 1372 x 1362mm) Table in Upper Position: 53.8" w x 54" d x 34.6" h (1366 x 1372 x 879mm)
	Interior Construction	Stainless steel
	Plenum Exit	Flexible aluminum ducting directs air to the product
	Lighting	2 recessed ceiling lights; 1 optional fiber optic light

Exterior Features	Exterior Dimensions	69.2" w x 78.8" d x 103.9" h (1759 x 2003 x 2640mm)
	Doors	4 automated locking doors, two on each side; each door opens 180°
	External Construction	Painted steel construction with stainless steel trim
	Windows	(4) 18" x 18" (457 x 457mm) multi-pane windows, 1 in each door (1) 18" x 18" (457 x 457mm) multi-pane window in the front wall
	Access Ports	(4) 6" (152mm) round ports with phenolic covers, 2 in front and 2 in back
	Door Lock	Interlocking system prohibits system operation when any door is ajar
	Sound	Nominally 73 dB (A) at 1 meter

Control	Vibration/Temperature Interface	PLC based, PC Typhoon Manager
	Operating System	Microsoft Windows
	Safety	Eurotherm temperature (independent safety)

Utilities	Electrical	380V, 400V, 440V, 480V, 3Φ, 60 Hz, 100A
	Air	96 SCFM Max @ 80 PSI (2.72 m3/min. at 5.52 bar)

1. Greater load capacities can be designed; contact Qualmark for custom options.
2. Measured on bare table; maximum gRMS level dependent on table configuration.
3. Measured -65°C to 85°C in open air 3" above table center; levels vary by make and model

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